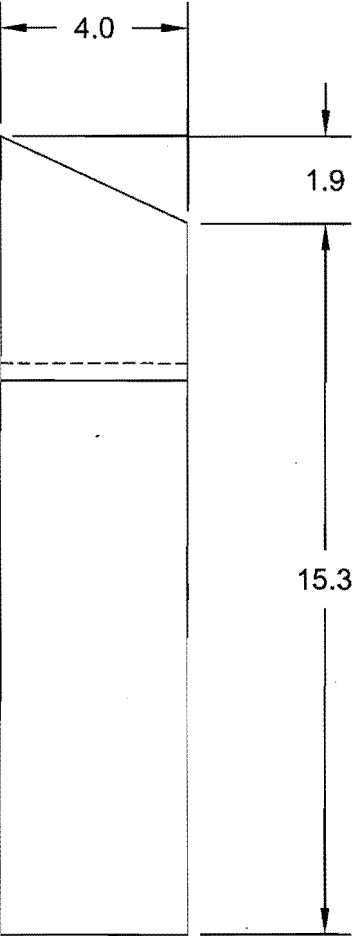
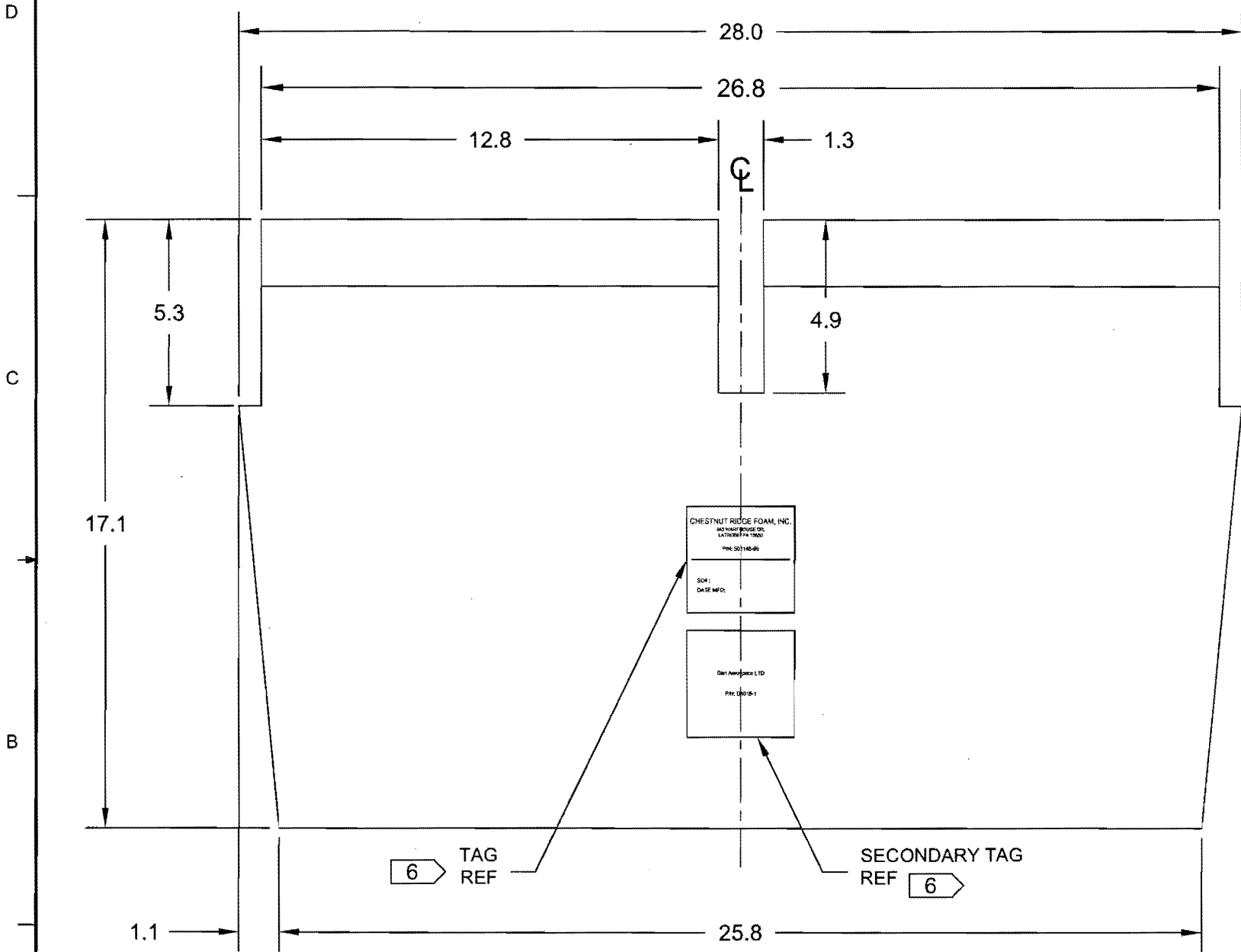


SPECIFICATION CONTROL DRAWING

TABLE 1								
THICKNESS/ HEIGHT	TOLERANCE		LENGTH/ DEPTH	TOLERANCE		WIDTH (LEFT TO RIGHT)	TOLERANCE	
	(+)	(-)		(+)	(-)		(+)	(-)
0.0 – 0.50	0.06	0.06	0.00 – 6.00	0.06	0.06	0.00 – 6.00	0.06	0.06
0.51 – 1.00	0.13	0.06	6.01 – 12.00	0.13	0.13	6.01 – 12.00	0.13	0.13
1.01 – 3.00	0.13	0.06	12.01 – 24.00	0.25	0.25	12.01 – 24.00	0.25	0.25
3.01 +	0.19	0.13	24.01 +	0.50	0.38	24.01 +	0.50	0.38



RELEASED
2011-05-12

D3018-1 SEAT CUSHION

- NOTES:
- 1) MATERIAL: MUST MEET FAR 27.853(a) OR 25.853(a) AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 55-65 (COLOUR ORANGE) DENSITY 3.6 lb/ft³
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER TABLE 1
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A

- 6) IDENTIFICATION: TAG(S), BURNED, TO SHOW THE FOLLOWING AT MINIMUM:
- CHESTNUT RIDGE FOAM, INC.
443 WAREHOUSE DR.
LATROBE, PA 15650
SO#
DATE MFD:
DART AEROSPACE LTD. P/N D3018-1
- 7) PART IS SYMMETRICAL ABOUT CENTERLINE
- 8) MAKE PER TEMPLATE
- 9) POSSIBLE SUPPLIER: CHESTNUT RIDGE P/N 502148-99

B	UPDATE TO CURRENT STD; DRAWING REVISED IAW CHESTNUT RIDGE MFG DWG. REF: NCR11-588	MB	11.05.10
A	NEW ISSUE	CP	01.05.18
REV.	DESCRIPTION	BY	DATE
DESIGN	197	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	140		
CHECKED	140	DRAWING NO.	REV. B
MFG. APPR.	140	D3018	SHEET 1 OF 1
APPROVED	140	TITLE	SCALE
DE APPR.	140	SEAT CUSHION	NTS
DATE	11.05.10	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	